

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 6: C07D 471/04, A61K 31/435 // (C07D

(11) International Publication Number:

WO 96/39406

471/04, 221:00, 221:00)

(43) International Publication Date:

12 December 1996 (12.12.96)

(21) International Application Number:

PCT/US95/07211

A1

(22) International Filing Date:

6 June 1995 (06.06.95)

(81) Designated States: CA, FI, JP, MX, US, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).

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Published

With international search report.

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- (54) Title: NOVEL CRYSTAL FORM OF ANHYDROUS 7-([1α, 5α, 6α]-6-AMINO-3-AZABICYCLO[3.1.0]HEX-3-YL)-6-FLUORO-1-(2,4-DIFLUOROPHENYL)-1,4-DIHYDRO-4-OXO-1,8-NAPHTHYRIDINE-3-CARBOXYLIC METHANESULFONIC ACID SALT

(57) Abstract

The anhydrate of $7-([1\alpha, 5\alpha, 6\alpha]-6-amino-3-azabicyclo[3.1.0]hex-3-yl)-6-fluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-dihydro-4-ox$ naphthyridine-3-carboxylic acid, methanesulfonic acid salt has advantageous stability for formulation as an antibacterial agent.

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NOVEL CRYSTAL FORM OF ANHYDROUS 7-([1a,5a,6a]-6-AMINO-3-AZABICYCLO[3.1.0]HEX-3-YL)-6-FLUORO-1-(2,4-DIFLUOROPHENYL)-1,4-DIHYDRO-4-OXO-1,8-NAPHTHYRIDINE-3-CARBOXYLIC ACID, METHANESULFONIC ACID SALT

Background of the Invention

The invention is directed to a novel crystal form of anhydrous 7-([1a,5a,6a]-6-amino-3-azabicyclo[3.1.0]hex-3-yl)-6-fluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, methanesulfonic acid salt, a method of using said compound in the treatment of a bacterial infection in mammals, especially humans, and to pharmaceutical compositions useful therefor.

United States Patent No. 5,229,396, which is incorporated herein by reference, discloses $7-([1\alpha,5\alpha,6\alpha]-6-amino-3-azabicyclo[3.1.0]hex-3-yl)-6-fluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, methanesulfonic acid salt of the formula$

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wherein Y is o,p-difluorophenyl and R2 is

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having antibacterial activity.

Summary of the Invention

The invention is directed to a novel crystal form of anhydrous 7-([1a,5a,6a]-6-amino-3-azabicyclo[3.1.0]hex-3-yl)-6-fluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, methanesulfonic acid salt which possesses valuable and nonobvious properties. Since the anhydrate is substantially hydrophobically stable, formulation problems of the active ingredient during tableting or capsulation operations are alleviated.

Detailed Description of the Invention

The 7-([1a,5a,6a]-6-amino-3-azabicyclo[3.1.0]hex-3-yl)-6-fluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, methanesulfonic acid salt referred to in United States Patent No. 5,229,396 characterized by the major peaks in the following X-ray powder diffraction pattern

Peak no.	1	2	3	4	5	6	7	8	9	10
2θ(°) Cu	5.0	9.8	13.0	14.8	19.7	20.9	22.0	23.0	28.1	29.3
d space	17.9	9.0	6.8	6.0	4.5	4.2	4.0	3.9	3.2	3.0

is substantially hygroscopic and can pick up water from the atmosphere to form a monohydrate. The monohydrate is characterized by the major peaks in the following X-ray powder diffraction pattern

Peak no.	1	2	3	4	5	6	7	8
2θ(°) Cu	4.7	9.4	12.4	13.1	13.6	14.2	17.0	17.9
d space	18.7	9.4	7.1	6.7	6.5	6.3	5.2	5.0
Peak no.	9	10	11	12	12	14	15	
2θ(°) Cu	18.7	21.0	22.0	24.2	24.2	26.6	27.2	
d space	4.7	4.2	4.0	3.7	3.7	3.5	3.3	

The novel crystal form of 7-([1a,5a,6a]-6-amino-3-azabicyclo[3.1.0]hex-3-yl)-6-fluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, methanesulfonic acid salt (hereinafter "the anhydrate") is hydrophobically stable and characterized by the major peaks in the following X-ray powder diffraction pattern.

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Peak no.	1	2	3	4	5	6	7	8
2θ(°) Cu	4.5	7.7	9.1	13.6	15.0	18.2	18.6	22.8
d space	19.5	11.5	9.7	6.5	5.9	4.9	4.8	3.9

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The anhydrate may be prepared by heating 7-([1a,5a,6a]-6-amino-3-azabicyclo[3.1.0]hex-3-yl)-6-fluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, methanesulfonic acid salt or its derived monohydrate in an organic solvent or a mixture thereof with an aprotic co-solvent, such as isopropanol, dimethylsulfoxide, n-propanol, tetrahydrofuran or n-butanol, preferably n-butanol or tetrahydrofuran/n-butanol, to reflux or to a temperature between about 70°C to about 90°C, preferably about 85°C. Depending on the reaction temperature and other conditions, the reaction time generally ranges from about 1 hour to about 20 hours, preferably about 2 hours to about 16 hours.

The crystal slurry formed is cooled to a temperature between about 20°C to about 30°C, preferably about 25°C, for a time period between about 2 hours to about 24 hours, preferably about 2 hours to about 12 hours. The crystalline product is then filtered from the mother liquid and dried under vacuum until all the solvent has been removed.

The anhydrate may be administered as an antibacterial agent as described in above-mentioned United States Patent No. 5,229,396. Administration to a subject may be alone, but the anhydrate will generally be administered in admixture with a pharmaceutical carrier selected with regard to the intended route of administration and standard pharmaceutical practice. For example, it can be administered orally or in the form of tablets containing such excipients as starch or lactose, or in capsules either alone or in admixture with excipients, or in the form of elixirs or suspensions containing flavoring or coloring agents. In the case of animals, it is advantageously contained in an animal feed.

The invention also provides pharmaceutical compositions comprising an antibacterially effective amount of the anhydrate together with a pharmaceutically acceptable diluent or carrier.

The anhydrate can be administered to humans for the treatment of bacterial diseases by either the oral or parenteral routes, and may be administered orally at dosage levels of about 0.1 to 500 mg/kg/day, advantageously 0.5-50 mg/kg/day given

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in a single dose or up to 3 divided doses. For intramuscular or intravenous administration, dosage levels are about 0.1-200 mg/kg/day, advantageously 0.5-50 mg/kg/day. While intramuscular administration may be a single dose or up to 3 divided doses, intravenous administration can include a continuous drip. Variations will necessarily occur depending on the weight and condition of the subject being treated and the particular route of administration chosen as will be known to those skilled in the art.

The antibacterial activity of the anhydrate is shown by testing according to the Steer's replicator technique which is a standard in vitro bacterial testing method described by E. Steers et al., Antibiotics and Chemotherapy, 9, 307 (1959).

The hydration properties were determined gravimetrically over a range of relative humidities using a VTI microbalance system for moisture sorption studies (Model MB300W).

PREPARATION A

7-([1a,5a,6a]-6-amino-3-azabicyclo[3.1.0]hex-3-yi)-6-fluoro-1(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, methanesulfonic acid salt

7-([1α , 5α ,6a]-6-tert-butyloxycarbonylamino-3-azabicyclo]3,1.0]hex-3yl)-6-fluoro-1(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, ethyl ester, (25 g) and methanesulfonic acid (11 g) was added to a mixture of water (250 mL) and tetrahydrofuran (250 mL). The resultant slurry was heated to reflux (about 66°C) temperature and held at this temperature for 20 hours after which time a clear solution was obtained. The solution was cooled to 35-40°C and concentrated under reduced pressure to about half its original volume. The resultant crystal slurry was cooled slowly to room temperature (about 20°C) and then further stirred at 10°C for 2 hours. The crystalline product 7-([1α , 5α ,6a]-6-amino-3-azabicyclo[3.1.0]hex-3-yl)-6-fluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, methanesulfonic acid salt was isolated by filtration and washed with a mixture of tetrahydrofuran (12.5 mL) and water (12.5 mL). The crystals were dried under vacuum at 30-35° until the residual water content of the crystals was below 0.2%. Yield 21.2 g, 90%.

The crystals of 7-([1a,5a,6a]-6-amino-3-azabicyclo[3.1.0]hex-3-yl)-6-fluoro-

1-(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, methanesulfonic acid salt are characterized by the major peaks in the following X-ray powder diffraction pattern.

Peak no.	1	2	3	4	5	6	7	8	9	10
2θ(°) Cu	5.0	9.8	13.0	14.8	19.7	20.9	22.0	23.0	28.1	29.3
d space	17.9	9.0	6.8	6.0	4.5	4.2	4.0	3.9	3.2	3.0

The crystals of 7-([1a,5a,6a]-6-amino-3-azabicyclo[3.1.0]hex-3-yl)-6-fluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, methanesulfonic acid salt can pick up water from the atmosphere and form a monohydrate. The monohydrate is characterized by the major peaks in the following X-ray powder diffraction pattern.

Peak no.	1	2	3	4	5	6	7	8
2θ(°) Cu	4.7	9.4	12.4	13.1	13.6	14.2	17.0	17.9
d space	18.7	9.4	7.1	6.7	6.5	6.3	5.2	5.0
Peak no.	9	10	11	12	12	14	15	
2θ(°) Cu	18.7	21.0	22.0	24.2	24.2	26.6	27.2	
d space	4.7	4.2	4.0	3.7	3.7	3.5	3.3	

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Example 1

7-([1a, 5a, 6a]-6-amino-3-azabicyclo[3.1.0]hex-3y)-6-fluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, methanesulfonic acid salt, anhydrous

7-([1a,5a,6a]-6-amino-3-azabicyclo[3.1.0]hex-3-yl)-6-fluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, methanesulfonic acid salt or its monohydrate (20 g) was stirred with isopropanol (220 ml). The crystal suspension was refluxed for 16 hours or until microscopic examination had shown that the crystal form had changed to a hexagonal form. The crystal slurry was cooled to 20-25°C and stirred at this temperature for about 1 hour. The crystalline product was filtered from the mother liquor, washed with isopropanol (about 50 mL) and dried under vacuum at 40°C until all the solvent had been removed. Yield 98%.

The product is a new polymorphic form of 7-([1a,5a,6a]-6-amino-3-azabicyclo[3.1.0]hex-3-yl)-6-fluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, methanesulfonic acid salt, anhydrous, characterized by the following major peaks in its X-ray powder diffraction pattern.

Peak no.	1	2	3	4.	5	6	7	8
2θ(°) Cu	4.5	7.7	9.1	13.6	15.0	18.2	18.6	22.8
d space	19.5	11.5	9.7	6.5	5.9	4.9	4.8	3.9

Example 2

7-([1\alpha, 5\alpha, 6\alpha]-6-amino-3-azabicyclo[3.1.0]hex-3y)-6-fluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, methanesulfonic acid salt, anhydrous

7-([1a,5a,6a]-6-amino-3-azabicyclo[3.1.0]hex-3-yl)-6-fluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, methanesulfonic acid salt or its monohydrate (7 g) was dissolved in dimethylsulfoxide, DMSO (21 mL) by heating to 80-85°C until complete solution was obtained. Isopropanol (150 mL) was added dropwise to the solution at about 85°C to induce crystallization. The crystal suspension was held at reflux temperature about 85°C for 2-16 hours or until microscopic examination had shown that the crystal form had changed to a hexagonal form. The resultant crystal slurry was cooled to 20-25°C. The crystalline product was filtered from the mother liquor, washed with isopropanol (about 50 mL) and dried under vacuum at 50°C until all the solvents had been removed. Yield 77%.

The product is the same as in Example 1.

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Example 3

7-([1a, 5a, 6a]-6-amino-3-azabicyclo[3.1.0]hex-3y)-6-fluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, methanesulfonic acid salt, anhydrous

7-([1a,5a,6a]-6-amino-3-azabicyclo[3.1.0]hex-3-yl)-6-fluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, methanesulfonic acid salt or its monohydrate (55.6 g) was dissolved in dimethylsulfoxide, DMSO (159 mL) by heating to 80-85°C until complete solution was obtained. The solution was cooled to 20-25°C and stirred for 2 hours until a crystal slurry formed. Dichloromethane (1200 mL) was

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added dropwise to the solution at about 25°C to fully induce crystallization. The crystal suspension was held at room temperature overnight or until microscopic examination had shown that the crystal form had changed to a hexagonal form. The crystalline product was filtered from the mother liquor, washed with dichloromethane (3 x 119 mL) and dried under vacuum at 50°C until all the solvent had been removed. Yield 91%.

The product is the same as in Example 1.

Example 4

7-([1a, 5a, 6a]-6-amino-3-azabicyclo[3.1.0]hex-3y)-6-fluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, methanesulfonic acid salt, anhydrous

7-([1a,5a,6a]-6-amino-3-azabicyclo[3.1.0]hex-3-yl)-6-fluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, methanesulfonic acid salt or its monohydrate (1 g) was stirred with n-propanol (44 mL). The crystal suspension was refluxed for 3 hours or until microscopic examination had shown that the crystal form had changed to a hexagonal form. The crystal slurry was cooled at 20-25°C and stirred overnight. The crystalline product was filtered from the mother liquor, washed with n-propanol (about 10 mL) and dried under vacuum at 50-55°C until all the solvent had been removed. Yield 68%.

The product is the same as in Example 1.

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Example 5

7-([1a, 5a, 6a]-6-amino-3-azabicyclo[3.1.0]hex-3y)-6-fluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, methanesulfonic acid salt, anhydrous

7-([1a,5a,6a]-6-amino-3-azabicyclo[3.1.0]hex-3-yl)-6-fluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, methanesulfonic acid salt or its monohydrate (70 g) was stirred with a mixture of tetrahydrofuran (175 mL) and a n-butanol (525 mL). The crystal suspension was heated for 16 hours or until microscopic examination had shown that the crystal form had changed to a hexagonal form. The crystal slurry was cooled to 20-25°C and stirred overnight. The crystalline product was filtered from the mother liquor, washed with a mixture of tetrahydrofuran (25 mL) and n-butanol (75 mL) and dried under vacuum at 80°C until all the solvent had been removed. Yield 95%.

The product is the same as in Example 1.

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Example 6

7-([1α , 5α , 6α]-6-amino-3-azabicyclo[3.1.0]hex-3y)-6-fluoro-1-(2,4difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, methanesulfonic acid salt, anhydrous

7-([1a,5a,6a]-6-amino-3-azabicyclo[3.1.0]hex-3-yl)-6-fluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, methanesulfonic acid salt or its monohydrate (5 g) was stirred with n-butanol containing up to 1% water (220 mL). The crystal suspension was heated to reflux for 5 hours or until microscopic examination had shown that the crystal form had changed to a hexagonal form. The crystal slurry 10 was cooled to 20-25°C and stirred overnight. The crystalline product was filtered from the mother liquor, washed with n-butanol (about 20 mL) and dried under vacuum at 50-55°C until all the solvent had been removed. Yield 92%.

The product is the same as in Example 1.

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CLAIMS

1. 7-([1a,5a,6a]-6-amino-3-azabicyclo[3.1.0]hex-3-yl)-6-fluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, methanesulfonic acid salt characterized by the following major peaks in its X-ray powder diffraction pattern

Peak no.	1	2	3	4	5	6	7	8
2θ(°) Cu	4.5	7.7	9.1	13.6	15.0	18.2	18.6	22.8
d space	19.5	11.5	9.7	6.5	5.9	4.9	4.8	3.9

- 10 2. A pharmaceutical composition having antibacterial activity comprising the compound according to claim 1 in an amount effective in the treatment of a bacterial infection, and a pharmaceutically acceptable carrier.
 - 3. A method of treating a bacterial infection which comprises administering to a subject in need of treatment an antibacterial amount of the compound according to claim 1.
 - 4. A process for preparing the compound according to claim 1, which comprises heating 7-($[1\alpha,5\alpha,6\alpha]$ -6-amino-3-azabicyclo[3.1.0]hex-3-yl)-6-fluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, methanesulfonic acid salt or its derived monohydrate in the presence of an alcohol or mixture thereof with an aprotic co-solvent.

INTERNATIONAL SEARCH REPORT

Interr al Application No PC1/US 95/07211

A. CLASSI IPC 6	FICATION OF SUBJECT MATTER C07D471/04 A61K31/435 //(C07	D471/04,221:00,221:00)	
According to	o International Patent Classification (IPC) or to both national cla	ssification and IPC	
B. FIELDS	SEARCHED		
Minimum de IPC 6	ocumentation searched (classification system followed by classification sy	cation symbols)	
Documentati	ion searched other than minimum documentation to the extent the	at such documents are included in the fields s	earched
Electronic da	ata base consulted during the international search (name of data t	pase and, where practical, search terms used)	
C. DOCUM	ENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the	relevant passages	Relevant to claim No.
A	EP,A,O 413 455 (PFIZER) 20 Februsee claim 11; example 13B & US,A,5 229 396 (BRIGHTY) cited in the application	uary 1991	1,2
Furth	er documents are listed in the continuation of box C.	X Patent family members are listed i	n annex.
'A' documer consider 'E' earlier difiling di 'L' documer which is citation 'O' documer other m 'P' documer later the	nt which may throw doubts on priority claim(s) or s cited to establish the publication date of another or other special reason (as specified) int referring to an oral disclosure, use, exhibition or	T later document published after the inte or priority date and not in conflict wil cited to understand the principle or the invention "X" document of particular relevance; the cannot be considered novel or cannot involve an inventive step when the document of particular relevance; the cannot be considered to involve an indocument is combined with one or mements, such combination being obvious in the art. "&" document member of the same patent	th the application but ecry underlying the claimed invention be considered to cument is taken alone claimed invention ventive step when the ore other such docurs to a person skilled family
7	February 1996	19. 02. 96	
Name and m	nailing address of the ISA European Patent Office, P.B. 5818 Patentiaan 2 NL - 2280 HV Rijswijk Tel. (+ 31-70) 340-2040, Tx. 31 651 epo nl, Far (+ 31-70) 340-3016	Authorized officer Alfaro Faus, I	

INTERNATIONAL SEARCH REPORT

Int. .ational application No.
PCT/US 95/07211

Box I	Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)
This into	ernational search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
1.	Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely: Although claim 3 is directed to a method of treatment of (diagnostic method
	practised on) the human/animal body, the search has been carried out and based on the alleged effects of the compound/composition.
2.	Claims Nos.: because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
	. *
3 .·	Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(2).
Box II	Observations where unity of invention is lacking (Continuation of item 2 of first sheet)
This Inte	ernational Searching Authority found multiple inventions in this international application, as follows:
	·
ı. 🔲	As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2.	As all searchable claims could be searches without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3.	As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4.	No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:
	·
Remark o	on Protest The additional search fees were accompanied by the applicant's protest.
	No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

Information on patent family members

Intern: 1 Application No
PCT/US 95/07211

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP-A-413455	20-02-91	WO-A- 9102526 AT-T- 124040 CA-A- 2023217 CA-A- 2127561 CN-A,B 1049501 DE-D- 69020262 DE-T- 69020262 IL-A- 95331 JP-A- 7149758 JP-A- 3086875 JP-B- 7002734 PL-B- 166381 US-A- 5266569 US-A- 5164402 US-A- 5229396	15-07-95 17-02-91 17-02-91 27-02-91 27-07-95 26-10-95 31-07-95 13-06-95 11-04-91 18-01-95 31-05-95 30-11-93 17-11-92

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